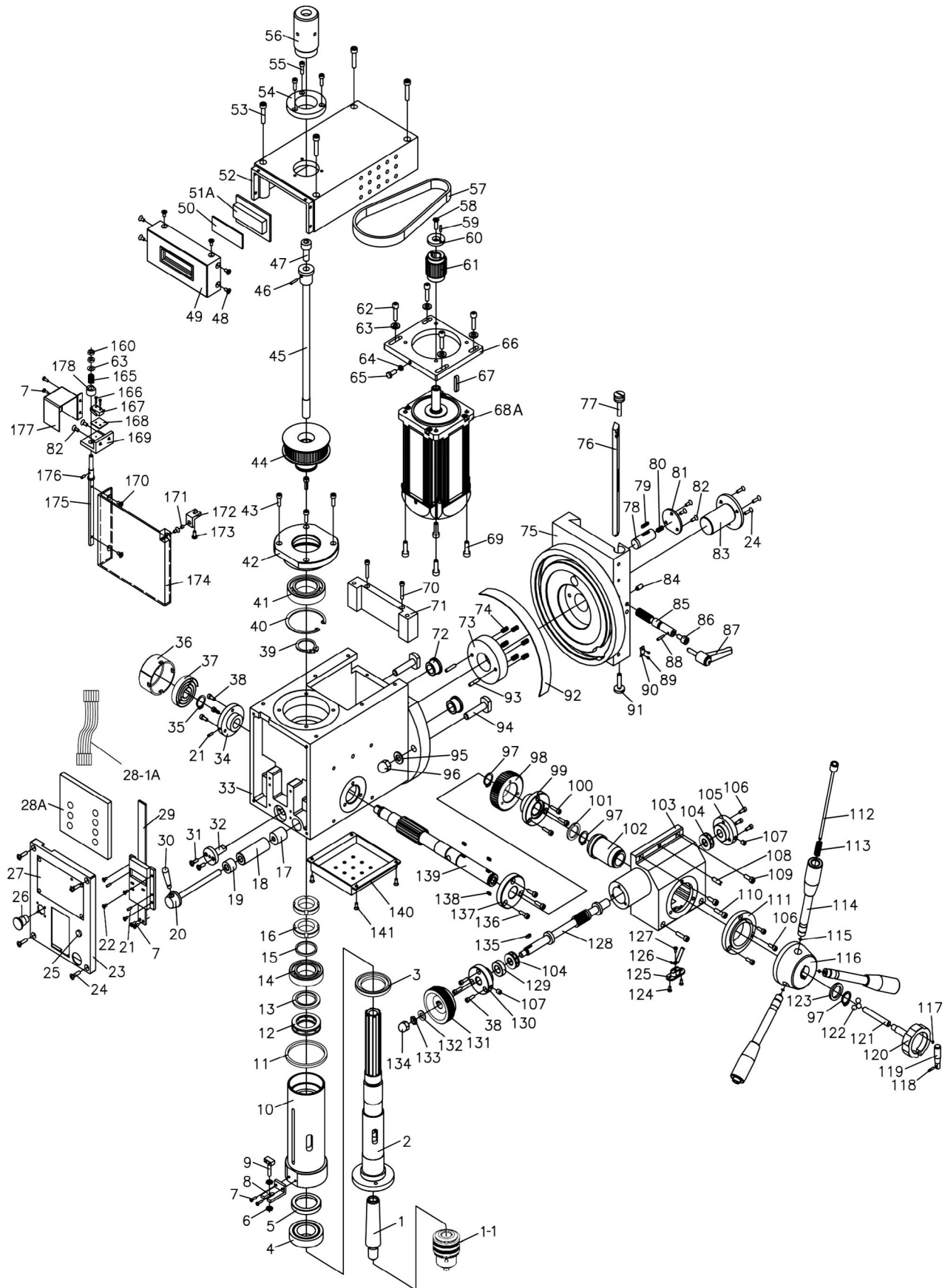


Parts Breakdown



REF	PART #	DESCRIPTION
1	P0619001	ARBOR (R-8/JT-6)
1-1	P0619001-1	CHUCK 1-16MM JT6
2	P0619002	SPINDLE
3	P0619003	OIL SEAL
4	P0619004	TAPER ROLLER BEARING 32907
5	P0619005	OIL SEAL
6	PN06M	HEX NUT M5-.8
7	PS79M	PHLP HD SCR M3-.5 X 8
8	P0619008	DISPLAY BRACKET
9	P0619009	BLOCK AND STUD
10	P0619010	SPINDLE SLEEVE
11	P0619011	SLEEVE LIMIT PAD
12	P8106	BALL BEARING 8106
13	P0619013	THRUST WASHER
14	P80106	BALL BEARING 80106
15	P0619015	THRUST WASHER
16	P0619016	SPANNER NUT M2-.4 X 1.5
17	P0619017	SHORT LOCK SLEEVE
18	P0619018	LONG LOCK SLEEVE
19	P0619019	LOCK SPACER
20	P0619020	HUB AND LOCK BOLT
21	PRP15M	ROLL PIN 3 X 8
22	PS79M	PHLP HD SCR M3-.5 X 8
23	P0619023	CONTROL PANEL
24	PFH41M	FLAT HD SCR M4-.7 X 16
25	P0619025	INDICATOR LIGHT
26	P0619026	EMERGENCY STOP SWITCH
27	P0619027	TOUCH PANEL
28A	P0619028A	CNTRL PANEL PC BOARD V2.04.07
28-1A	P0619028-1A	HARNESS WITH PLUGS V2.04.07
29	P0619029	DIGITAL SPINDLE DEPTH UNIT
30	P0619030	LEVER
31	PFH13M	FLAT HD SCR M3-.5 X 10
32	P0619032	SPINDLE ORIENTATION SHAFT
33	P0619033	HEADSTOCK
34	P0619034	SUPPORT FLANGE
35	PR06M	EXT RETAINING RING 16MM
36	P0619036	TORSION SPRING COVER
37	P0619037	TORSION SPRING
38	PSB23M	CAP SCREW M4-.7 X 12
39	PR12M	EXT RETAINING RING 35MM
40	PR63M	INT RETAINING RING 65MM
41	P80107	BALL BEARING 80107
42	P0619042	BEARING HOUSING
43	PSB24M	CAP SCREW M5-.8 X 16
44	P0619044	COGGED PULLEY
45	P0619045	DRAWBAR 7/16-20 TPI
46	P0619046	TAPER PIN 3 X 18
47	PSB130M	CAP SCREW M10-1.5 X 16
48	PFH32M	FLAT HD SCR M4-.7 X 6
49	P0619049	DISPLAY HOUSING

REF	PART #	DESCRIPTION
50	P0619050	LENS
51A	P0619051A	DIGITAL SPD. DISPLAY UNIT V2.04.07
52	P0619052	BELT COVER
53	PSB29M	CAP SCREW M6-1 X 40
54	P0619054	SPINDLE COVER BASE
55	PSB17M	CAP SCREW M4-.7 X 10
56	P0619056	SPINDLE COVER
57	P0619057	COGGED BELT 5M400
58	P0619058	SPECIAL SCREW M6-1 X 16
59	PRP44M	ROLL PIN 3 X 10
60	P0619060	PINNED WASHER
61	P0619061	COGGED DRIVE PULLY
62	PSB02M	CAP SCREW M6-1 X 20
63	PW03M	FLAT WASHER 6MM
64	PN06M	HEX NUT M5-.8
65	PB94M	HEX BOLT M5-.8 X 25
66	P0619066	MOTOR SUPPORT PLATE
67	PK23M	KEY 5 X 5 X 25
68A	P0619068A	MOTOR 230V V2.04.07
69	PSB15M	CAP SCREW M5-.8 X 20
70	PSB22M	CAP SCREW M4-.7 X 35
71	P0619071	GUIDE
72	P0619072	SLEEVE
73	P0619073	FRICTION DISC
74	P0619074	COMPRESSION SPRING
75	P0619075	VERTICAL SLIDE
76	P0619076	GIB
77	P0619077	ADJUSTING SCREW
78	P0619078	SHORT GEAR SHAFT
79	PK69M	KEY 4 X 4 X 12
80	P0619080	COMPRESSION SPRING
81	P0619081	PLATE
82	PFH19M	FLAT HD SCR M4-.7 X 10
83	P0619083	PIVOT HUB
84	PSS03M	SET SCREW M6-1 X 8
85	P0619085	INLAY SHAFT
86	P0619086	END SHAFT
87	P0619087	LEVER ASSEMBLY
88	P0619088	TAPER PIN 3 X 10MM
89	P0619089	RIVET
90	P0619090	POINTER PLATE
91	P0619091	ADJUST SCREW
92	P0619092	ANGLE GAUGE
93	PRP03M	ROLL PIN 5 X 20
94	P0619094	T-BOLT
95	PW04M	FLAT WASHER 10MM
96	PN41M	ACORN NUT M10-1.5
97	PR09M	EXT RETAINING RING 20MM
98	P0619098	PINION GEAR
99	P0619099	PINION FLANGE

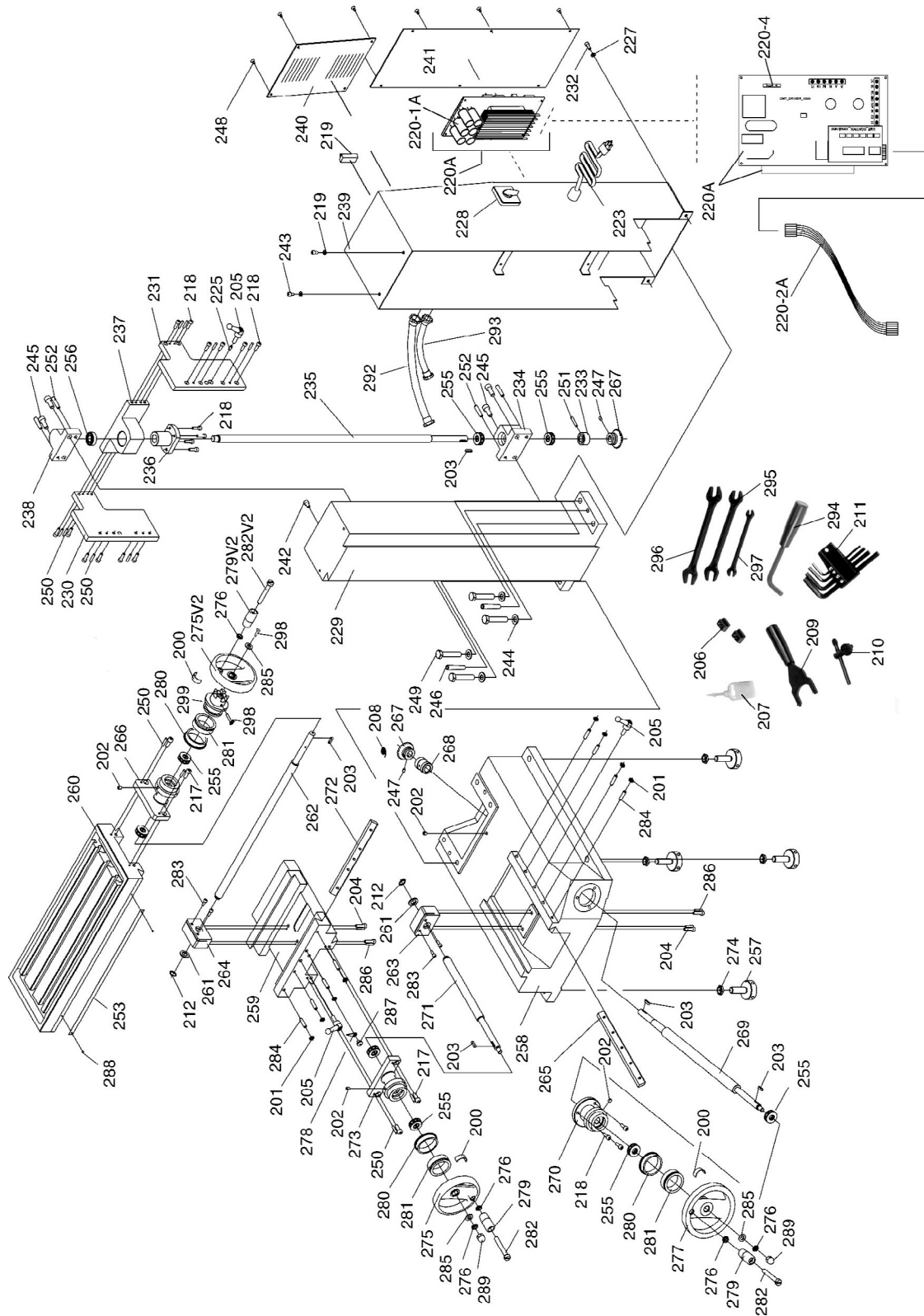


REF	PART #	DESCRIPTION
100	PSB16M	CAP SCREW M4-.7 X 16
101	P0619101	THRUST WASHER
102	P0619102	SLIP-RING ASSEMBLY
103	P0619103	WORM HOUSING
104	P8101	BALL BEARING 8101
105	P0619105	SUPPORT FLANGE
106	PSB17M	CAP SCREW M4-.7 X 10
107	P0619107	BALL OILER
108	P0619108	SCREW LOCK SLEEVE 6 X 20
109	PSB24M	CAP SCREW M5-.8 X 16
110	PSB15M	CAP SCREW M5-.8 X 20
111	P0619111	FLANGE
112	P0619112	BUTTON CONTROL ROD
113	P0619113	COMPRESSION SPRING
114	P0619114	HANDLE ASSEMBLY
115	PR80M	EXT RETAINING RING 4MM
116	P0619116	RACK HUB
117	PRP37M	ROLL PIN 3 X 14
118	P0619118	SMALL MAGNETIC BLOCK
119	P0619119	UNIVERSAL HANDLE
120	P0619120	SPINDLE LOCK HANDKNOB
121	P0619121	LOCK SHAFT
122	P0619122	STEEL BALL 8MM
123	P0619123	RING
124	PS12M	PHLP HD SCR M3-.5 X 6
125	P0619125	LIMIT SWITCH
126	P0619126	CONTACT ARM
127	PS12M	PHLP HD SCR M3-.5 X 6
128	P0619128	WORM SHAFT

REF	PART #	DESCRIPTION
129	P0619129	SPACER
130	P0619130	SUPPORT FLANGE
131	P0619131	WORM HANDWHEEL
132	PW01M	FLAT WASHER 8MM
133	PN03M	HEX NUT M8-1.25
134	PN18M	ACORN NUT M8-1.25
135	PK05M	KEY 4 X 4 X 10
136	PSB33M	CAP SCREW M5-.8 X 12
137	P0619137	SUPPORT FLANGE
138	PK46M	KEY 6 X 6 X 8
139	P0619139	GEAR SHAFT
140	P0619140	VENT COVER
141	PSB17M	CAP SCREW M4-.7 X 10
160	PN01M	HEX NUT M6-1
165	P0619165	COMPRESSION SPRING
166	PFH56M	PHLP HD SCR M2-.4 X 10
167	P0619167	LIMIT SWITCH
168	P0619168	INSULATION WASHER
169	P0619169	SUPPORT PLATE
170	PSB18M	CAP SCREW M4-.7 X 8
171	P0619171	MAGNET
172	P0619172	BLOCK
173	PS38M	PHLP HD SCR M4-.7 X 10
174	P0619174	SAFETY LENSE
175	P0619175	SHAFT
176	PRP15M	ROLL PIN 3 X 8
177	P0619177	COVER
178	P0619178	SPACER



Parts Breakdown

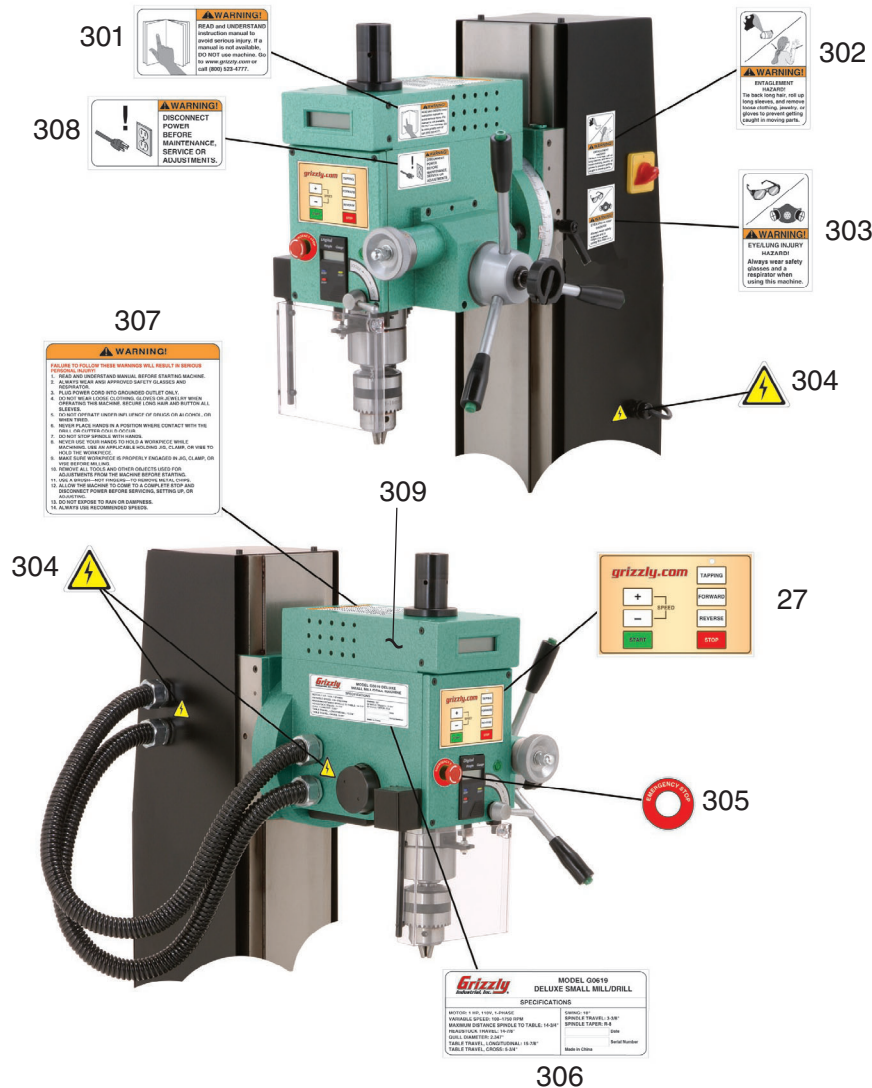


REF	PART #	DESCRIPTION
200	P0619200	FLAT SPRING
201	PN01M	HEX NUT M6-1
202	P0619202	BALL OILER
203	PK37M	KEY 4 X 4 X 16
204	PSB15M	CAP SCREW M5-.8 X 20
205	P0619205	UNIVERSAL LEVER
206	P0619206	T-NUTS
207	P0619207	OIL BOTTLE
208	PR01M	EXT RETAINING RING 10MM
209	P0619209	SPINDLE SPANNER WRENCH
210	P0619210	CHUCK KEY
211	P0619211	HEX WRENCH SET 3, 4, 5, & 6
212	PR06M	EXT RETAINING RING 16MM
213	PRP44M	ROLL PIN 3 X 10
217	PSB01M	CAP SCREW M6-1 X 16
218	PSB24M	CAP SCREW M5-.8 X 16
219	P0619219	FUSE HOUSING ASSEMBLY
220A	P0619220A	MOTOR PC BOARD/INVERTER N/S
220-1A	P0619220-1A	CAPACITOR 1200MFD 250VAC N/S
220-2A	P0619220-2A	HARNESS WITH PLUGS N/S
220-4A	P0619220-4A	FUSE 20A 250VAC
223	P0619223	POWER CORD
225	PRP35M	ROLL PIN 5 X 10
227	PW01M	FLAT WASHER 8MM
228	P0619228	MAIN POWER SWITCH
229	P0619229	COLUMN
230	P0619230	LEFT SIDE PLATE
231	P0619231	RIGHT SIDE PLATE
232	PSB33M	CAP SCREW M5-.8 X 12
233	P0619233	LIMIT SLEEVE
234	P0619234	LOWER BEARING SEAT
235	P0619235	VERTICAL LEAD SCREW
236	P0619236	VERTICAL LEAD NUT
237	P0619237	SUPPORT
238	P0619238	UPPER BEARING SEAT
239	P0619239	REAR CABINET
240	P0619240	VENTED COVER
241	P0619241	LARGE COVER
242	PSB04M	CAP SCREW M6-1 X 10
243	PSB03M	CAP SCREW M5-.8 X 8
244	PW04M	FLAT WASHER 10MM
245	PSB14M	CAP SCREW M8-1.25 X 20
246	PRP86M	ROLL PIN 8 X 45
247	PSS31M	SET SCREW M5-.8 X 8
248	PS17M	PHLP HD SCR M4-.7 X 6
249	PB73M	HEX BOLT M10-1.5 X 50
250	PRP39M	ROLL PIN 4 X 20

REF	PART #	DESCRIPTION
251	PRP56M	ROLL PIN 4 X 25
252	PRP73M	ROLL PIN 4 X 30
253	P0619253	RULER
255	P0619255	BEARING 8101
256	P6001	BEARING 6001
257	P0619257	ADJUSTABLE FOOT
258	P0619258	BASE
259	P0619259	SADDLE
260	P0619260	WORKTABLE
261	P0619261	SPACER
262	P0619262	Y-AXIS FEED SCREW
263	P0619263	X-AXIS FEED SCREW NUT
264	P0619264	Y-AXIS FEED SCREW NUT
265	P0619265	X-AXIS GIB
266	P0619266	Y-AXIS BEARING SEAT
267	P0619267	GEAR
268	P0619268	SLEEVE
269	P0619269	Z-AXIS SHAFT
270	P0619270	SUPPORT FLANGE
271	P0619271	X-AXIS FEED SCREW
272	P0619272	Y-AXIS GIB
273	P0619273	X-AXIS BEARING SEAT
274	PN09M	HEX NUT M12-1.75
275V2	P0619275V2	HANDWHEEL V2.10.08
276	PN03M	HEX NUT M8-1.25
277	P0619277	HANDWHEEL
278	P0619278	POINTER
279V2	P0619279V2	HANDLE SLEEVE V2.10.08
280	P0619280	INLAY RING
281	P0619281	GRADUATED DIAL
282V2	P0619282V2	SPECIAL SCREW V2.10.08
283	PSB23M	CAP SCREW M4-.7 X 12
284	PSS12M	SET SCREW M6-1 X 25
285	P0619285	SPECIAL FLAT WASHER
286	PRP42M	ROLL PIN 3 X 20
287	PS37M	PHLP HD SCR M6-1 X 6
288	P0619288	RIVET
289	PN18M	ACORN NUT M8-1.25
292	P0619292	SEALED FLEX CONDUIT (LONG)
293	P0619293	SEALED FLEX CONDUIT (SHORT)
294	P0619294	DRAWBAR HEX WRENCH
295	PWR1214	COMBO WRENCH 12/14
296	PWR1719	COMBO WRENCH 17/19
297	PWR810	COMBO WRENCH 8/10
298	PFH27M	FLAT HEAD SCR M4-.7 X 6
299	PWR1299	CLUTCH HUB



Label Placement



REF	PART #	DESCRIPTION
27	P06193027	TOUCHPANEL LABEL
301	PLABEL-12	READ MANUAL LABEL
302	P06193302	ENTANGLEMENT HAZARD LABEL
303	P06193303	EYE AND LUNG HAZARD LABEL
304	P06193304	ELECTRICAL HAZARD LABEL

REF	PART #	DESCRIPTION
305	P06193305	EMERGENCY STOP LABEL
306	P06193306	DATA LABEL
307	P06193307	GENERAL WARNING LABEL
308	P06193308	UNPLUG LABEL
309	P06193309	GRIZZLY GREEN PAINT

WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

